TOTAL FILTRATION USA



ESPi 4000 OIL MIST COLLECTOR

Electrostatic oil mist and smoke filtration for CNC machine tools.

2,354 CFM max airflow

Up to 99% to 0.01 micron

Washable collector plates

PRODUCT BROCHURE | VERSION 1.0

total-filtration.com

CLEAN AIR FOR US MACHINE SHOPS

Total Filtration USA LLC supplies industrial air filtration to manufacturers across the US. Our ESPi range captures oil mist, smoke and fumes at the machine. The units are built by a manufacturing partner that has made electrostatic precipitators since 1984, and our founding team brings over 40 years of manufacturing and engineering experience.

ONE PARTNER FOR THE LIFE OF THE SYSTEM

One US point of contact from the first conversation through installation, service parts and support. We only distribute proven products from specialist manufacturers.

WHAT YOU GET FROM TFUSA

US BASED
A US company with sales and technical support here in the US.

BUILT FOR MACHINE SHOPS
Units sized for CNC machine tools, from one machine to a full shop floor.

LOWER RUNNING COSTS
Washable plates instead of disposable main filters, so there is less to buy and throw away.

HELP WHEN YOU NEED IT
We help you choose, size and install the right unit, then supply the parts after.

Up to 99%
Filtration efficiency
Oil mist, smoke and fumes from most metalworking fluids.

0.01 micron
Smallest particle captured
Sub-micron smoke and fumes as well as larger mist droplets.

3 to 6 months
Typical plate cleaning
In normal CNC use. Plates wash with a standard degreaser.

Figures are the manufacturer's published data. Results vary by machine, fluid and process.

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HOW ESPi WORKS

Electrostatic precipitation gives fine oil mist and smoke an electrical charge, then pulls it out of the air onto collector plates. There are no main filters to load up and replace.

1

DRAW IN

Extraction pulls oil mist, smoke and fumes away from the machine.

2

CHARGE

A high-voltage ionizer gives each particle an electrical charge.

3

COLLECT

Charged particles stick to the grounded plates. Collected oil drains to a sump.

4

RETURN

Clean air goes back into the shop or is vented outside.

Up to 99%
Filtration efficiency

0.01 micron
Smallest particle captured

Washable plates
No main filters to replace

WHY ELECTROSTATIC

A media collector strains air through a filter that loads up and has to be replaced and disposed of. ESPi charges the mist and collects it on plates that you wash and refit, so long-term running costs are lower.

TYPICAL APPLICATIONS

CNC turning and milling
Swiss-type lathes
Grinding and fine finishing
Gun drilling
High-pressure coolant
Most metalworking fluids

SUPPORTS OSHA COMPLIANCE

ESPi systems support compliance with OSHA permissible exposure limits (PELs) for mineral oil mist and airborne particulates (29 CFR 1910.1000). They also help protect your people, your machines and your indoor air quality.

ESPi 4000

Our highest-capacity standalone ESPi, with twice the airflow of the ESPi 2000, for high-volume industrial applications.



WHERE IT FITS

- High-volume CNC and industrial machining
- Heavy-duty manufacturing that needs strong extraction with low vibration

KEY FEATURES

- Up to 99% efficiency down to 0.01 micron
- Twice the airflow of the ESPi 2000, with positive ionization for indoor use
- Washable collector plates, no main filters to replace
- Low vibration and variable airflow
- Can vent to atmosphere through a transition

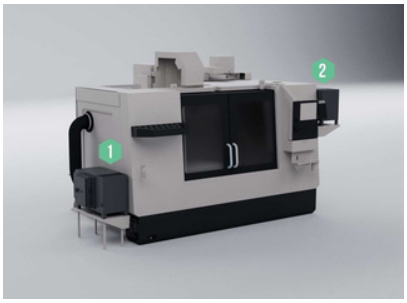
POSITIVE IONIZATION
Designed for indoor use in heavy-duty manufacturing.

SPECIFICATIONS

Max airflow	2,354 CFM
Filtration efficiency	Up to 99%, down to 0.01 micron
Height	26.4 in
Weight	291 lb
Max power consumption	1,080 W
Electrical supply	220/240 V, single phase, 50/60 Hz
Airflow orientation	Horizontal
Ionization	Positive
HEPA after-filter	Not available
Mounting	Side with gallows bracket or stand; direct only on larger machinery

INSTALLATION AND SUPPORT

ESPi 4000 mounts beside the machine, and our US team helps from selection to service.



HOW IT'S INSTALLED

Mount the unit beside the machine on a gallows bracket or a stand. It can also vent to atmosphere through a transition.

MOUNTING OPTIONS

Side mount	With a gallows bracket
Stand mount	On a separate stand
Direct mount	Only on larger machinery

SUPPORT AND SELECTION

We help you choose the right unit for the machine, the process and the space around it.

1. **ASSESS**
   We look at the machine, the fluid, the process and the space around it.
2. **SIZE**
   We match the airflow to the machine and confirm the right ESPi model and mounting.
3. **INSTALL**
   We provide install guidance and can recommend qualified install partners in most US regions.
4. **MAINTAIN**
   Wash the plates every 3 to 6 months in normal CNC use. We supply replacement plates and parts.

US-BASED TECHNICAL SUPPORT | PARTS AND CONSUMABLES | SERVICE GUIDANCE



Industrial oil mist filtration for US manufacturers.

total-filtration.com | **(407) 842-0818**

enq@total-filtration.com | Winter Garden, Florida